



St. Louis, MO. Schedule: View schedule online at BIN95.com
Or inquire about our Atlanta, GA. and Denver, CO Seminar Schedules and our On-Site Training

What you will learn ...

- Basic use RSLogix™ Software
Starting RSLinx™ and RSLogix™
PC to PLC Communications
Working efficiently with tool bars
On Line and Off Line Operation
Quickly compare PLC program copies
Communicating with the PLC
Burning the EPROM
Find your way around in large PLC programs
Using RsLogix™ as your second troubleshooting partner
Forces Enabled/Disabled safely
Data files and subroutines
How to find your own answers using software
Questions from the audience
PLC Ladder Logic
Is it normally open or normally closed?
A basic rung of logic
Instruction types
MCR, JSR and basic structure of a PLC program
Adjusting Timers and Counters
What is integers, binary, floating point data memory areas.
symbols and rung descriptions
Standard Operating Practices (SOP)
Backing up your PLC programs
Protecting your PLC programs
Reliable operating procedures
EPROM for zero downtime
Documenting change
Safety while troubleshooting
File Management
Downloading and Uploading
Troubleshoot Actual Problems
Basic troubleshooting theory
The most common problems
Relating your PLC program to the real world
Tracing and monitoring input and outputs
How to recover quickly from lightning and other power problems
Actual troubleshooting exercise
Using RsLogix's™ Advanced Diagnostics



Business Industrial Network will be hosting the best Allen-Bradley RSLogix™ PLC training your maintenance and engineering personnel can get. How? Business Industrial Network will provide their leading expert on Allen-Bradley™ Programmable Logic Controller (PLC) troubleshooting as your instructor. (1.6 CEU)



This three day seminar is based on the same onsite customized PLC 5® and SLC 500® PLC training course used to reduce downtime in FDA regulated manufactures, Government Facilities and Fortune 500 companies through out the United States. This PLC course is not just text book PLC instructions, but practical knowledge and case examples based on years of experience.

This PLC course will offer information your people will actually use out on the shop floor. A crash course in how to reduce downtime while working with Allen-Bradley's RsLogix™ PLC 5® and SLC 500® software. The 3rd day of this seminar is our "Challenge Workshop".

Note: The Challenge Workshop is a full days hands on challenges, either assigned by one of the instructors or choose your own challenge. Choosing your own challenge is where the instructors will help you get started on a programming challenge you need to apply in your own facility.

To offer you the greatest return on your PLC training investment this seminar is focused on ...

- Troubleshooting
Reducing Downtime
Safe and Reliable Procedures
No Sales, Unbiased PLC Training
Class Size 10, Greater Knowledge Transfer.
Continuing Self Education

What you will receive ...

- World Class Training
Hands On Experience
Classroom Handouts
A copy of the Power Point
Certificate of Achievement
Follow up support by email
A PLC Simulation CD
Challenge workshop attendees receive more advanced programming examples
The confidence to continue to learn and more.

The instructor for this seminar will be Donald B. Fitchett, who has not only been teaching about PLCs for over a decade, but has designed and implemented world class training programs around the world. Don will also bring to this seminar his expertise on the true cost of downtime to stress the importance of quick reliable troubleshooting. Instructors will roam the class helping all attendees with the course outline and hands on application.

Customer Comment ...

"Our skill levels ranged from expert to beginner and no one was left behind. Tell Don I said hello when you speak with him. This guy is good."

Ross Thomas, Jr
BNFL
K33 Decon/Final Survey Building Ops Manager

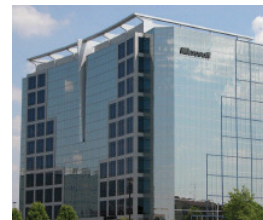
"This training is not like the vendor training we have received before where they try to sell you their hardware. We where getting hands-on training after the first hour and advice that only an experienced end-user would offer. A great supplement to our tech school training. Thanks"

Jim
Maintenance Manager

Seminar Location ...

The Microsoft Building

3 Cityplace Drive, 2nd Floor
St. Louis, MO. 63141



Click picture online for location details >>

Drury Inn & Suites just 1/2 mile down the road at ...
11980 Olive Blvd, Creve Coeur, Missouri, 63141

Note: If seminar Ends 4:30 Thursday , please book travel accordingly.
(Friday Travel recommended)

Register TODAY because seating is limited and they fill quickly!

This seminar/workshop will be held in the state of the art training facility located on the second floor of the Microsoft building (next to our office building).

See page 2 for more PLC Seminar details and registration.



# St Louis, MO.

## Troubleshooting the Allen Bradley PLC with RSLogix™

**Industrial Training Seminar** - See schedule online at BIN95.com

[See Website for Atlanta, GA. PLC SEMINAR DETAILS](#)

### Seminar Fee ...

\$1170 per attendee.

### Registration Methods ...

- 1) **Online** (This page)
- 2) **Fax** (573) 547-6153
- 3) **Phone** (573) 547-5630
- 4) **Mail** this form to ...  
**Business Industrial Network**  
 2 Cityplace Drive, Suite 200,  
 Saint Louis, MO 63141
- 5) **Email** all form information to  
**Training@bin95.com**

### Seminar Location ...

#### The Microsoft Building

**3 Cityplace Drive, 2nd Floor  
Saint Louis, MO 63141**

*Venue: State of the art training facility located on second floor in the Microsoft building next to Business Industrial Network offices.*

### Accommodations ...

**Drury Inn & Suites**  
11980 Olive Blvd  
Creve Coeur, Missouri, 63141

Hotel Phone :  
(314) 989-1100

### Schedule ...

8:00am - Class Starts  
12:00 - 1:00pm Lunch  
4:30 - Class Ends

### Authorizing Manager:

Name:

Title:  Email:

Company Name:

Address:

City:  Zip:  State/Prov:

Phone:  Fax:

**3 Day Course Dates:**   << Enter date found online here.

### Seminar Attendees:

Name:	<input type="text"/>	Title:	<input type="text"/>
Name:	<input type="text"/>	Title:	<input type="text"/>
Name:	<input type="text"/>	Title:	<input type="text"/>
Name:	<input type="text"/>	Title:	<input type="text"/>

**Payment Method:** Amount to be charged per attendee, \$1170 per 3 day course. Please enter your credit card information below before submitting this secure form. You will also need to submit this form with contact information above filled out when paying with Check.

Visa  MasterCard  AMX  Check Enclosed (pay to Business Industrial Network)  PO Copy Sent

Card Number:

Expiration Date:  Card Code?:

Name on Card:

Signature:

*The total will be US\$1170, times the number of attendees you are registering. (US\$1053, per AFE attendee)*

**Additional Information:** If AFE member, indicate so in name field. Cancellations may apply fees to other training classes. Registrants may receive additional information and updates via their email address. Seminar Ends 4:30 Thursday, book travel accordingly. (Fri. rec.) Seminar fee does not cover meals, travel or hotel. **Lunch is on us!** We are a Strategic Training Partner for the Association for Facilities Engineering (AFE) and provide AFE members a 10% discount. (1.6 CEU)

See [https://www.bin95.com/St\\_Louis\\_workshop\\_registration.htm](https://www.bin95.com/St_Louis_workshop_registration.htm) for online registration form.