



# Business Industrial Network

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## CONTROLLOGIX INTRODUCTION - DAY 3

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### Description

The objective of this module is to introduce program control instructions, comparison and math instructions and the importance of documenting an RSLogix 5000 project.

### Lessons

#### 1. RSLogix 5000 Documentation

- Rung comments
- Operand comments
- Page titles
- Import / Export of tags

#### 2. RSLogix 5000 Program Control

- JMP and LBL
- JSR, RET, SBR
- MCR

#### 3. RSLogix 5000 Comparison and Basic Math Instructions

- EQU, NEQ, LES, GRT, GEQ, NEQ
- LIM, CMP, MEQ
- ADD, SUB, MUL, DIV